

# Technical Service Bulletin

**NUMBER:** 23-038-00

**GROUP:** Body

**DATE:** Oct. 13, 2000

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**SUBJECT:**

Seat Belt Turning Loop Cover Repair

**OVERVIEW:**

This bulletin involves repairing the seat belt turning loop cover instead of replacing the seat belt assembly when the cover hinge has broken.

**MODELS:**

1999 - 2000 WJ Grand Cherokee  
1999 - 2000 LH Concorde, Intrepid, LHS, 300M

**SYMPTOM/CONDITION:**

The cover on the seat belt turning loop may break at the plastic hinge. A Repair Procedure has been developed to replace the cover rather than replacing the seat belt assembly.

**DIAGNOSIS/REPAIR PROCEDURES:**

If the seat belt turning loop cover has broken and separated from the base, perform the Repair Procedure.

**PARTS REQUIRED:**

AR	5HK91LAZaa	Cover - WJ/LH Agate
AR	5HK91RK5aa	Cover - WJ/LH Camel
AR	5HK91WL5aa	Cover - WJ/LH Taupe
AR	5HK91XT5aa	Cover - WJ/LH Sandstone
AR	5HK91XDVaa	Cover - LH Dark Slate
AR	5HK91TL2aa	Cover - LH Light Taupe
AR	5HK91MF1aa	Cover - LH Light Neutral
AR	55116563aa	Cover - Export -Black

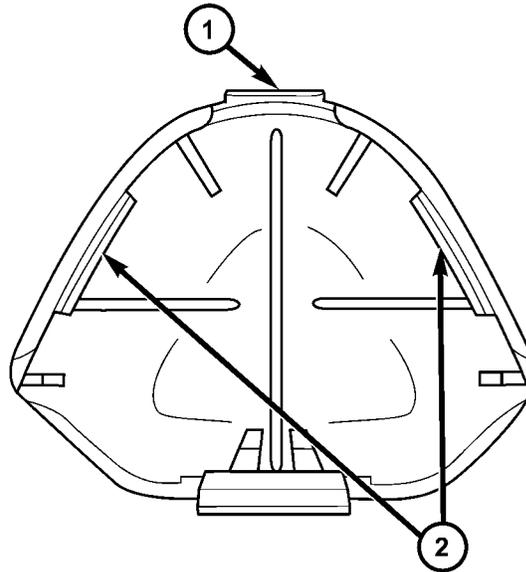
**REPAIR PROCEDURE:**

**THIS REPAIR IS COMPATIBLE WITH DAIMLERCHRYSLER'S MOBILE SERVICE PROGRAM AND DOES NOT REQUIRE HOISTS OR OTHER FULL SERVICE FACILITY SPECIAL EQUIPMENT.**

1. Remove the cover from the base of the appropriate part listed above and file the hinge flush with the cover(Fig. 1).

- Apply a coating of adhesive promoter such as 3M p/n 06396 or equivalent, to the inside of the cover in the two areas where the foam tape will be applied, and to the turning loop(Fig. 1).

**NOTE: Adhesion promoter must be used to assure proper adhesion between the foam tape and the plastic parts.**



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**Fig. 1 TURNING LOOP**

- 1 - Hinge
- 2 - Foam Tape

- Cut four 3/4 inch pieces of double side adhesive foam emblem tape, such as 3M p/n 06382 or equivalent. Remove the protective film and apply two pieces of tape to each side of the cover as shown(Fig. 1).
- Install the cover on to the turning loop by rolling it on from the top and snapping the re-tainer into the slot.

**POLICY:**

Reimbursable within the provisions of the warranty.

**TIME ALLOWANCE:**

Labor Operation No:	23-13-10-90	0.2 Hrs.
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**FAILURE CODE: Could be one or more**

P8	New Part
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